* if #1.	a			ing Repo	ort		
Da		0/2	L CASTUR	Batch Dart F	No: <u>M/a</u>	12/65	
Packing Slip: Invoice: Receipt:	Yes	No No Cr	Re Z W Sh	elease Note A aybill Attache ipment Comp C6 Inspection ork Order	ttached: Ye d: Ye ole t e: \ Ye	es No	
Discrepancies Part Number	Description	on	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
					(S. J. Linnont	OK) Level	12/1
Production/Ad Date Received/Co Initial	1046/2		Initials	s of receiver	(if shipment	Locat	
H:\FORMS\Puro	chasing\approved p	urch\REC	CREPORT Rev	<i>i</i> D			

Purchase Order Receipt Listing

Friday, June 22, 2012 6:58:52 AM

All amounts are calculated in domestic currency.

Receipt Dates from 6/22/2012 to 6/22/2012 All Line Item Types All Vendors PO ID PO17171 Receipt Dates from 6/22/201 All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$196.55		\$246.99	0000.96	0.0000 0.0000 \$443.53
MRB Qty/ MRB Reject Qty	0	0	0 0	uantity:	U/M): uantity: Value:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	Total Received Quantity:	Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value:
Cost Per Unit/ Recv Value	\$5.46	\$196.55	\$4.12		Total
Recv Qty (rO U/M)	36.0000		0000009		
Required Date Recv Required Qty Date/ Recv Emp	6/20/2012 6/22/2012	36.0000 DESJ02	6/20/2012 6/22/2012 60.0000 DESJ02		
Project ID Reference/ PO U/M / I Description/ Stock U/M Cert Std	VC-MET001 Metaux Castle M174R0.750 f	17-4 round bar .750 f 122166	M303R0.750 f 303 Round Bar 0.750 f	122166	
Purchase Line P Order ID/ Nbr/ Curr Type Insp Req	VendorID\Vendor Name PO17171 1	CAD No	2 No		

0.000.0

Total Balance Due Quantity:



CERTIFICATE OF CONFORMANCE PACKING SLIP/

A. M. Castle & Co.

Page 1 of 1

Shipment No:1360087

Shin From:	Sold To:	:0:	Ship To:	Deliver To:
A M Castle & Co (Canada) DART AEROSPACE LTD	Sanada) DART	AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
Inc	1270 A	1270 ABERDEEN	1270 ABERDEEN	1270 ABERDEEN
MONTRFAL	HAWK	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON
835-SELKIRK AVENUE			1K7 CAN	K6A 1K7
POINTE CLAIRE, QUEBEC	JEBEC			CA
H9R 3S2				
Date Shinned	F.O.B.	Freight Terms	Carrier	BOL No
20 II NI 2012	OBIGIN	Prepaid	LOCAL FLEET	1360087-3
110120000		5000		

Shinment Details				Final E	Final Destination Branch - MON	anch - MON		
Order No	Line No	=	Item No	Description	ption			
2244978	2	-	14966	0.7500	.RD.17CR-4N	I.STAINLESS	0.7500.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND	ONO
				A.132.	A.132.0000-156.0000	(10,00		
				SPEC	SPECIFICATIONS: AMS 5643	AMS 5643		
Purchase Order No		Part Number	mber	Ordere	Ordered Qty		Invoice Qty	ıty
17171				36.00 FT	-1		36.00 FT	
Details								
Delivery No.	Mill		Heat Number	Mech Id PCS	PCS	Width (IN)	Length (IN)	Width (IN) Length (IN) Shipped Qty(LBS)
117700865			G19124		3		144	54

These commodities/fachnologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for castl.

For each to the material cut by the customer cannot be returned.

| Poster. | Name:

CERTIFICATE OF TESTS CERT SERIAL# 000820514

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE

A Carpenter Company

Talley Metals Technology, Inc. 205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

05/07/12 CUSTOMER / BESTELLER / CLIENT

A.M. CASTLE & CO

3400 N WOLF RD FRANKLIN PARK

IL 60131

SELLER / VERKÄUFER / VENDEURPAGE 1 OF

HVL CUSTOMER ORDER NO./BESTELL-NR./Nº DE COMMANDE CARPENTER NO./WERKS-NR./Nº DE REFERENCE INTERNE DATE/DATUM/DATE WEIGHT/GEWICHT/POIDS 157610-006 W54959 05/07/12 3434.000

HEAT NUMBER / SCHMELZE-NR. / No DE COULEE :

G19124

UNS NUMBER S17400

THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAM. TITLE 18.

THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER DRDER NUMBER.

• MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.

THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT IN FULL. WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

PRODUCT DESCRIPTION: TYPE 17-4 SOLUTION ANNEALED COLD FINISH PART NUMBER: IAC 14966

SPECIFICATION: CASTLE 3174-03 REV 25 (08/18/11) AMS 2303 REV F (08/ /10) AMS 5643 REV R (02/ /08) (UNS S1

(UNS S17400) (AISI 630) ASTM-A564-10

ASME-SA564 2011 EDITION

SIZE 0.750000 IN. (19.05 MM) RD BAR

PRIMARY HEAT CHEMISTRY (WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM) MN(XRF) SI(XRF) 0.32 P (XRF) CR (XRF) 15.22

MO (XRF) CU(XRF) N (FUS) 0.030 CB (XRF) TA (XRF)

CB+TA

0.25 THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES

NO WELD REPAIR.
MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM AND ALPHA SOURCE CONTAMINATION.

EDDY CURRENT TEST PERFORMED

HOT REDUCTION RATIO = 36:1 MILL HEAT TREATMENT:

 $exttt{TYPE}$ ANNEAL TEMP TIME

1900F (103 1.30 HOURS 1037C) (BATCH FURNACE)

OUENCH

DISCS MACROETCHED AND APPROVED

HARDNESS AS SHIPPED, HBW

336

(MIDRADIUS)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0

MICROSTRUCTURE - FERRITE

1.03%

CONTINUED ON NEXT PAGE

CERTIFICATE OF TESTS CERT SERIAL# 000820514

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE

A Carpenter Company

Talley Metals Technology, Inc. 205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

05/07/12 CUSTOMER / BESTELLER / CLIENT

SELLER / VERKÄUFER / VENDEURPAGE

THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MANAGE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW. TITLE 18.

THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED E. REFERENCE TO THE CARPENTER ORDER NUMBER.

MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.

◆ THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT. IN FULL, WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

2 OF

2

* ()

:70

A.M. CASTLE & CO

3400 N WOLF RD FRANKLIN PARK

IL 60131

HVL

CUSTOMER ORDER NO./BESTELL-NR./Nº DE COMMANDE CARPENTER NO./WERKS-NR./No DE REFERENCE INTERNE DATE/DATUM/DATE WEIGHT/GEWICHT/POIDS 157610-006 W54959 05/07/12 3434.000 HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE ; G19124 UNS NUMBER S17400 CAPABILITY

900 F(482 C), 01 HR

AIR COOL

(T) RANSVERSE (L) ONGITUDINAL YIELD STRENGTH, (0.20 %) KSI (MPA) TENSILE STRENGTH, KSI (MPA) ELONGATION IN 1 40" % ELONGATION IN 1'4 REDUCTION OF AREA, HARDNESS , HBW

193.0 (1331) 204.0 (1407)

11.0 54.0 404.

(CONVERTED FROM TENSILE STRENGTH)

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1,
SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.
THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS
OPERATIONS QUALITY PROGRAM MANUAL, REVISION 30 DATED 09/28/11.

WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN50049)

STEPHANIE E. MCCULLUM QUALITY ASSURANCE ENGINEER CARPENTER TECHNOLOGY CORPORATION

rece Milculeum

Castle Metals	F.P
HEAT NUMBER 6 19124	
MECHANICAL ID	
ITEM CODE 14966	
LOT NUMBER	
PO NUMBER 157610	
RECEIPT JATE 5-9-1	
SUPPLIER TAILE	/
SPECIFICATION	
LCS NO	
COMMENT BI	

•



PACKING SLIP/ CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Shipment No:1360087

Ship From:	Sold To:		Ship To:	Deliver To:	
A. M. Castle & Co. (Canada) DART AEROSP/	anada) DART A	DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD 1270 ABERDEEN	
MONTREAL	HAWKE	HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY, ON	-
835-SELKIRK AVENUE	CA		1K7 CAN	K6A 1K7	
POINTE CLAIRE, QUEBEC	JEBEC			CA	
H9R 3S2					
Date Shipped	F.O.B.	Freight Terms	Carrier	BOLNo	<u> </u>
20-JUN-2012	ORIGIN	Prepaid	LOCAL_FLEET	1360087-3	\neg

Shipment Details			Final	Final Destination Branch - MON	ranch - MON		
Order No	Line No	Item No	Descr	Description			
2244978	ო	4632	0.750(SPE(7500.RD.303.STAINLESS.CF.A SPECIFICATIONS: ASTM A582	NLESS.CF.A ASTM A582	0.7500.RD.303.STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A582	56.0000
Purchase Order No	P.G	Part Number	Order	Ordered Qty		Invoice Qty	ty)
17171			60.00 FT	L	/	60.00 FT	
Details)	\int	
Delivery No.	Mill	Heat Number	Mech Id PCS	PCS	Width (IN)	Length (IN)	Width (IN) Length (IN) Shipped Qty(LBS)
117700865		B7H3		5		144	06

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. The correct size, or material cut by the customer cannot be returned Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned

for credit. Reviewed by Authorized Castle Metals Representative:

Date: Name:

[h/s/s/

NORTH AMERICAN STAINLESS

METALLURGICAL TEST REPORT

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

1 O£

Page:

3/06/2012

Dates

.7500 In 144.00 in

Cold Draw

Finish: Leg Length: Length: Steel: Dia/Thk: Corrosion: IF 60131 A.M. CASTLE AND COMPANY 3400 NORTH WOLF ROAD FRANKLIN PARK Ship To: Item Code: 4632 A.M. CASTLE AND COMPANY 1420 KENSINGTON ROAD-SUITE 220 IL 60523 PRODUCT DESCRIPTION OAK BROOK Mail To: 81626 Certificate: 717934 21 155922 0032 001 3 Your Order: Customer: MAS Order:

EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95. REMARKS

> ASTM A582/05 EN 10204 3.1, ASTM A484/10 AMS 56400 TYPE 1, QOS-764B CONDITION A

Round Bar, Annealed, Cold Draw

FREE FROM MERCURY AND LOW MELITING ALLOY CONTAMINATION

Weight Bundle Weight Bindle Bundle Weight Bundle Weight Bundle Weight Wedght Bundle Bundle Weight 1356 Bundle Weight BE45127 1522 Wedgit BE45126 Bundle

ES(Spain) US(United States) ZA(South Africa) JP(Japan) CM(Country of Melt) ANALYSIS CHEMICAL

	₹	ט	8	£	B	MM	MO	N	MI	ď	S
*	g D	.046	.13	17.22	.23	1.79	.34	.058	8.54	. 025	.3400
		SI									
		.41									

E H E ROPER щ MECHANICAL

=		
·		
45.76		
51.52		
105.65 105.65		
72.35		
210.0		
## 11		
BE45126 BE45127		
	R L 210.0 72.35 105.65 51.52 R L 210.0 72.35 105.65 51.52	RL 210.0 72.35 105.65 51.52 RL 210.0 72.35 105.65 51.52

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS



METALLURGICAL TEST REPORT

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

1 Of

Page:

COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95. .7500 tn 144.00 in 3/06/2012 Finish: Cold Draw Steel: Dia/Thk: Leg Length: Length: Corrosion: Date: IL 60131 REMARKS A.M. CASTLE AND COMPANY 3460 MORTH WOLF ROAD FRANKLIN PARK Ship To: Item Code: 4632 1420 KENSINGTON ROAD-SULTE 220 IL 60523 A.M. CASTLE AND COMPANY ASTM A582/05 EN 10204 3.1, ASTM A484/10 DESCRIPTION: OAK BROOK Mail To: Round Bar, Annealed, Cold Draw IN 81626 Certificate: 717934 22 155922 0032 001 PRODUCT Your Order: Customer: MAS Order:

EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA FREE FROM MERCURY AND LOW MELILING ALLOY CONTAMINATION

AMS 56400 TYPE 1, QOS-764B CONDITION A

Bundle Weight Weight Bundle Bundle Weight Bundle Weight Bundle Weight Weight Bundle Bundle Weight Bundle Weight Bundle Weight 1508 BE45409

CIM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) ANALYSIS CHEMICAL

Heat St	Heat Supplier #	CM	ບ	8	ಕ್ಷ	Ca	MAN	WO	M	IM	д	Ø
B7H3		D.	.046	.13	17.33	.23	1.79	.34	.058	8.54	.025	.3400
			SI									
			.41									

OPERTIES 되 MECHANICAL

Elng . % 4D	20.91	
RA %	23.81	
UTS RSI	111,56	
.2YS KSI	79.67	
HB No.	217.0	
런 H O C	N L	
	BE45409	

NAS hereby certifles that the analysis on this certification is correct and the material meets the specifications stated.

Technical Dept. Mgr.

ERIC HESS

Castle M	intela ED
HEATNUMBER 67	43
MECHANICAL ID	4 =
ITEM CODE 463	2
LOT NUMBER	**************************************
PO NUMBER 1559	22
RECEIPT DATE 3_ a	8-12
SUPPLIER NA	5
SPECIFICATION_	
LCS_A/D	
COMMENT	
APPROVED AL-	

s - 12



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17171

Purchase Order Date 6/11/12 PO Print Date 6/11/12

Page Number 1 of 1

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100

TORONTO, ON M4Y 3A5

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

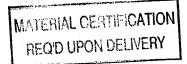
1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Req Qty/ Ship Method Unit Price Taxable Unit of Measure	Extended Price
I M1	74R0.750 030	17-4 round bar .750	6/20/12 — 36.00 TST ground \$5.6500 Yes f	\$203.40
		Special Inst:	MATERIAL: 17-4 PH/S17400 TYPE 630 SS ROUND BAR AS PER AMS 5643 OR ASTM A564	
2 M3	03R0.750 038	303 Round Bar 0.750	6/20/12 Yes 60.00 TST ground \$4.2600	\$255.60
		Special Inst:	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE	
	•		PO Total:	\$459.00







No substitution or deviation without

Certificate of Conformity or Material Certification required YES NO

Change Nbr:

Change Date: 6/11/12